1.) Turntable Extensions are fully assembled.

2.) Remove Tube Cap Assembly (CK120220) on one side only by removing the two Button Head Cap Screws (41680) and Lock Nuts (41541).

3.) Assemble the Extension Weld Turn Table (CK120224) by aligning the square tubes and tapping into place.

4.) Re-assemble Tube Cap Assembly (CK120220) by aligning the square tubes and tapping into place.

5.) Re-assemble the two Button Head Cap Screws (41680) and Lock Nuts (41541) to secure Tube Cap Assembly (CK120220).