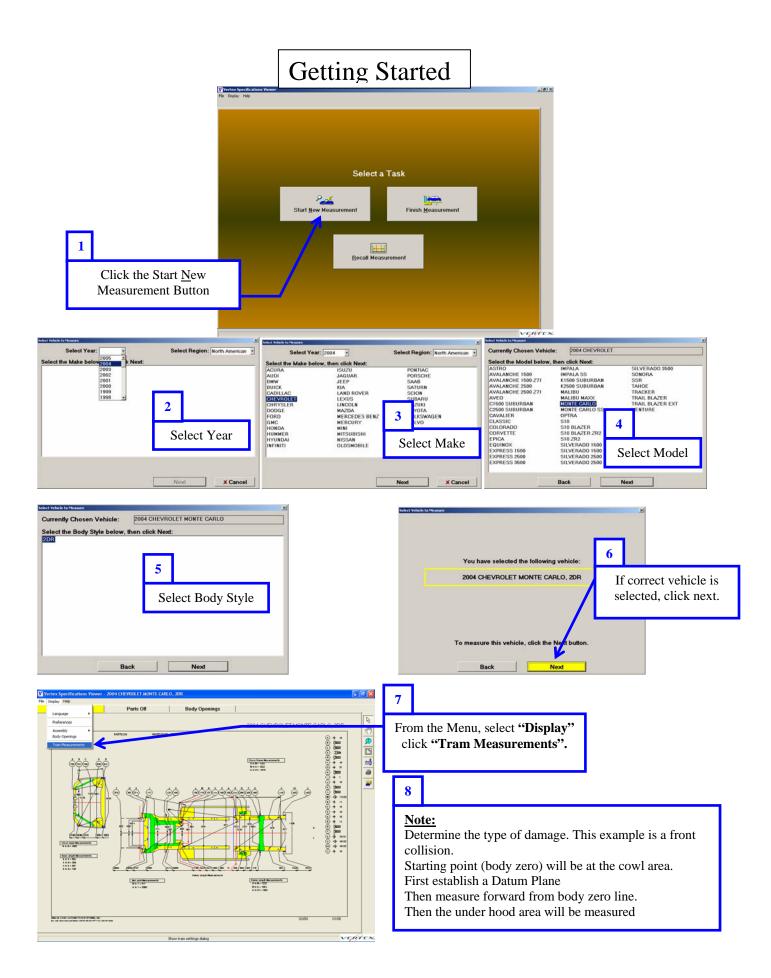




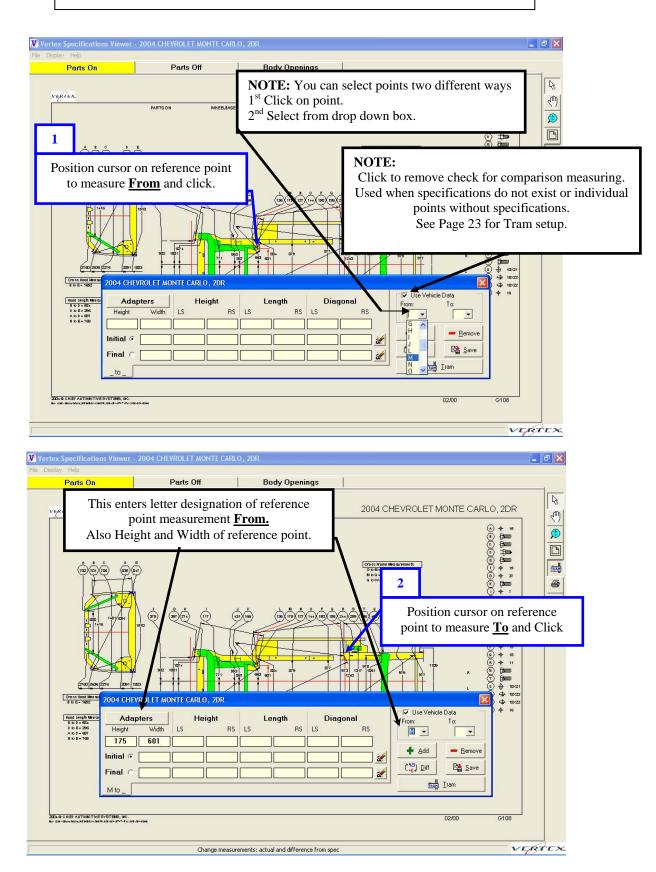
Revised 05/04/2006

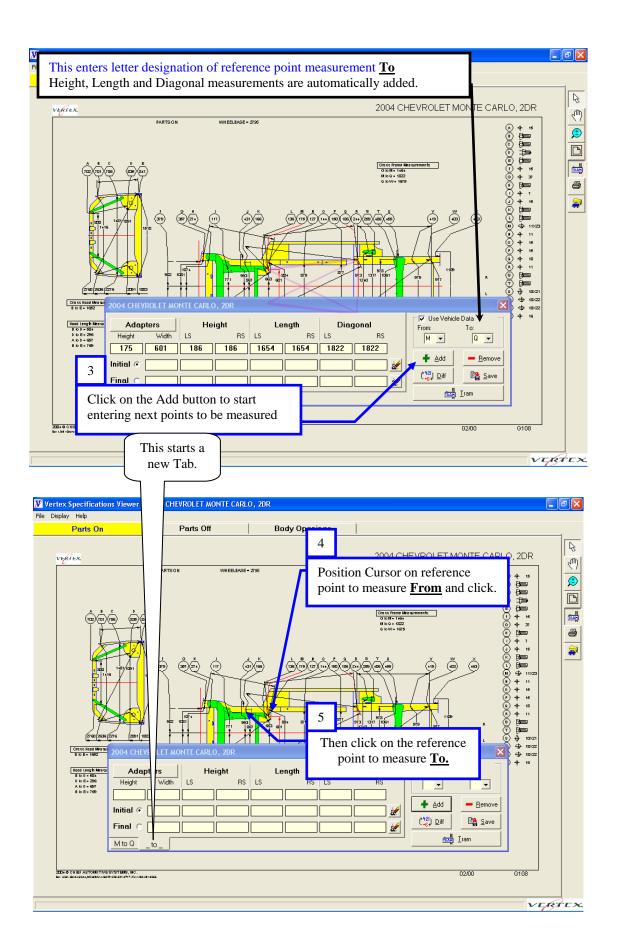
# Index

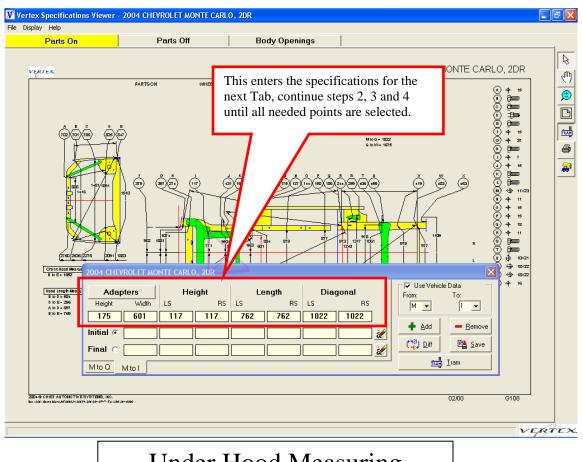
Getting Started	3
Choose point to measure "From"	4
Choose point to measure "To"	5,6
Selecting points under hood	6
Measuring	<u>7</u>
Calibrate Tram	8
Follow LCD Screen/Tram Operation	8,9
Establish Datum Plane	10
Measuring To Hole/Bolt	<u>11</u>
Difference Specification/Actual Measurements an	d Tram Bar 14
Setup Tram for Under Hood Measuring	<u>15</u>
Job/Customer Info	<u>16</u>
Parts On/Parts Off	<u>17</u>
Body Openings	18
Tram Setup	19,20,21,22,23
Preferences	23,24,25
Parts and Accessories	<u> 26</u>
E-Access Data Synchronization/Help	27
Update/License Update	28
Frequently Asked Questions	29



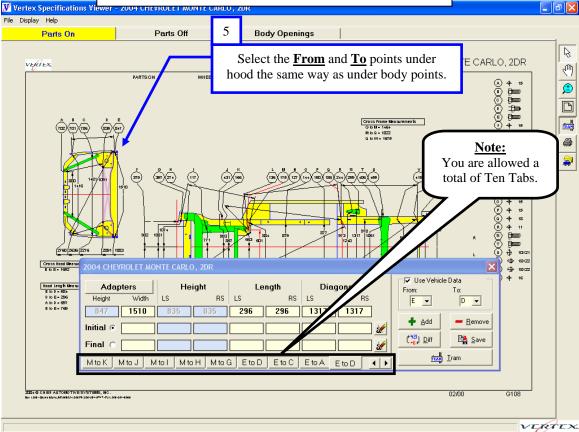
## Choose reference points to measure "From"

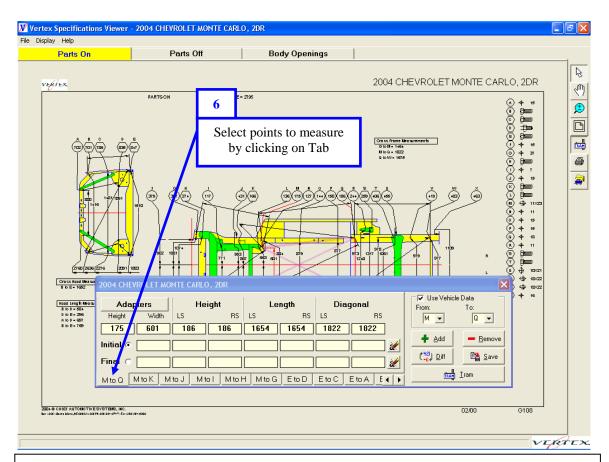




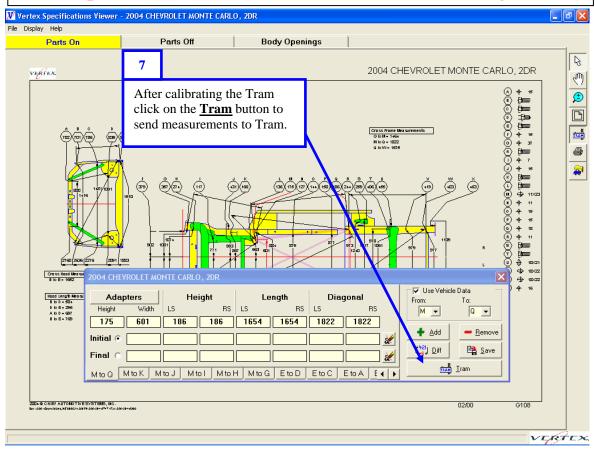








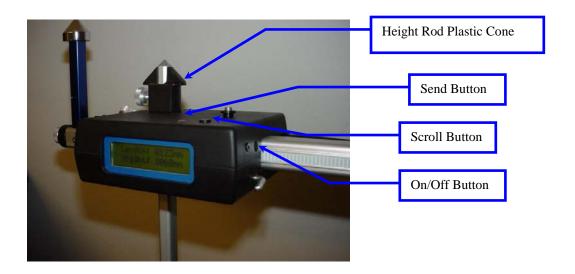
## Prepare & Calibrate Tram (For Details See Page 8)



## Calibrating the Tram

## **To Calibrate Tram:**

- 1. Collapse Tram completely (telescoping section)
- 2. Slide LCD display box all the way to telescoping end of tram.
- 3. Install Height Rod and lower to plastic cone.
- 4. Turn on Tram (this calibrates the Tram)
- 5. Press the Scroll Button (Length and Height) will appear in LCD screen



## Follow LCD Screen information by using the Scroll button.

(RS = Right Side) PS = Passenger Side

(LS = Left Side) DS = Drivers Side

W = Width

L = Length

H = Height

D = Diagonal

S = Strut

MANF = Specifications

MEAS = Actual measurements

DIFF = Difference between specifications and measurements

## Tram Operation (measuring)

## Select 1st Tab

- 1. Calibrate Tram (see page 10)
- 2. Install adapters at starting points (Body Zero)
- 3. Follow steps 1-7 to prepare for measuring.
- 4. Establishing datum plane (see page 12)
- 5. Click "Tram" button to send specifications to Tram.
- 6. With equal length pointers, measure width at adapters (send to computer)
- 7. Measure the center section height (ds/ps) (send to computer)
- 8. Measure the center section length (ds/ps) (send to computer)
- 9. Measure center section diagonal (ds/ps) (send to computer)
- 10. Click "Tram" button to stop communication with Tram.

## Select 2<sup>nd</sup> Tab

- 1. Click "Tram" button to send specifications to Tram.
- 2. With equal length pointers, measure width at adapters (send to computer)
- 3. Measure from adapter to damaged area (sending each to the computer)
  - Measure the damaged area height (ds/ps) (send to computer)
  - Measure the damaged area length (ds/ps) (send to computer)
  - Measure damaged area diagonal (ds/ps) (send to computer)
  - Click "Tram" button to stop communication with Tram.

## Select 3rd Tab

- 1. Click "Tram" button to send specifications to Tram.
- 2. With equal length pointers, measure width at adapters (send to computer)
- 3. Measure from adapter to damaged area (sending each to the computer)
  - Measure the damaged area height (ds/ps) (send to computer)
  - Measure the damaged area length (ds/ps) (send to computer)
  - Measure damaged area diagonal (ds/ps) (send to computer)
  - Click "Tram" button to stop communication with Tram.

## **Establishing Datum Plane**

**Datum Line-** an imaginary straight line below the vehicle from which all height dimensions are referenced. The Rocker panel of a vehicle is parallel to the datum line. Most major pulling and measuring equipment mount the vehicle on to the lower sill flanges and measure up from the platform.





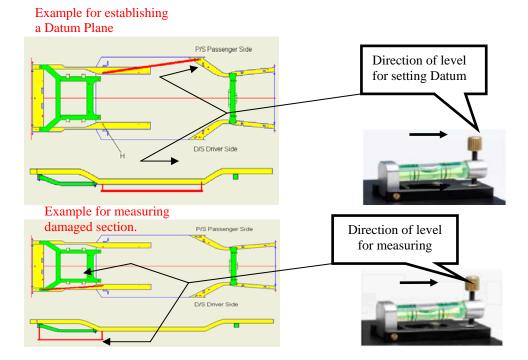
Mount Level on the Tram Bar shoulder screw located on the top of the display box. Send the data that has been entered in (<u>Page 4,Steps 1 & 2</u>) to the display box by clicking on the "Tram" button.

Adjust the height rod until the Difference column on the display box reads zero. Lock this height by tightening the height set screw. Extend the tram to the point. Touch the tip of the height rod to the surface beside the hole when measuring to a hole. Touch the tip of the height rod to the tip of the bolt head when measuring to a bolt. When tram is positioned, adjust the Level until it becomes level. This establishes the Datum Plane.

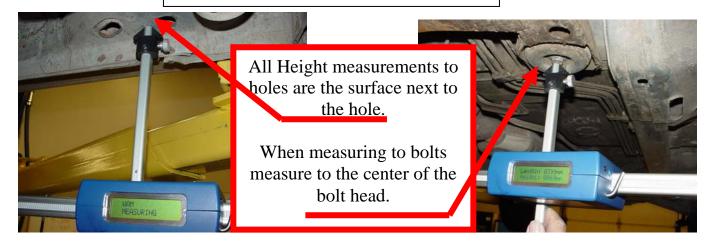
### **IMPORTANT NOTE:**

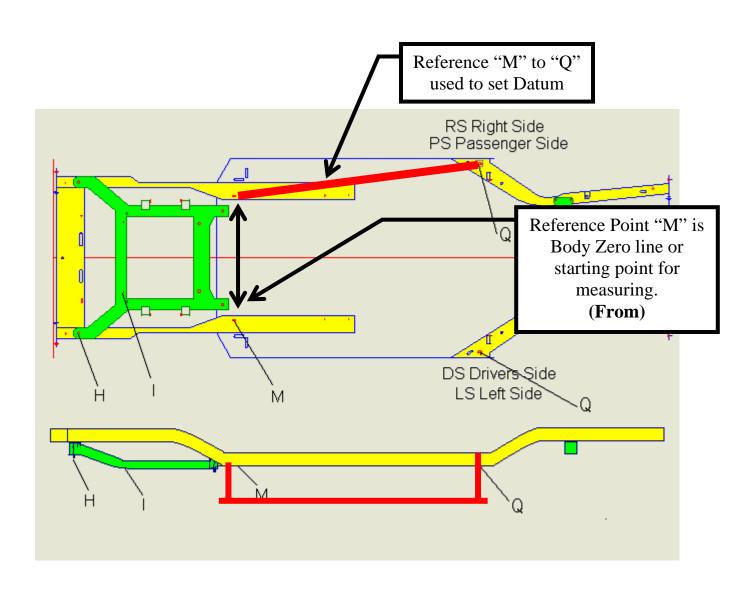
Remember which direction (Front to Rear) the thumbscrew on the Vial\Level is facing when creating a datum line. Always keep this direction when measuring.

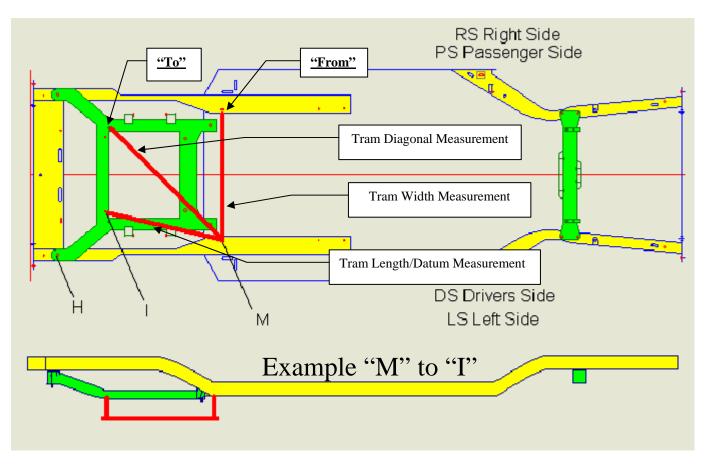
Following Example is a front-end collision.

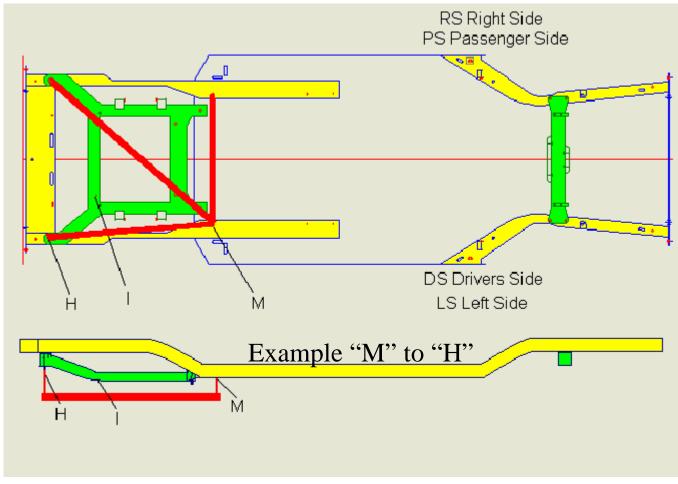


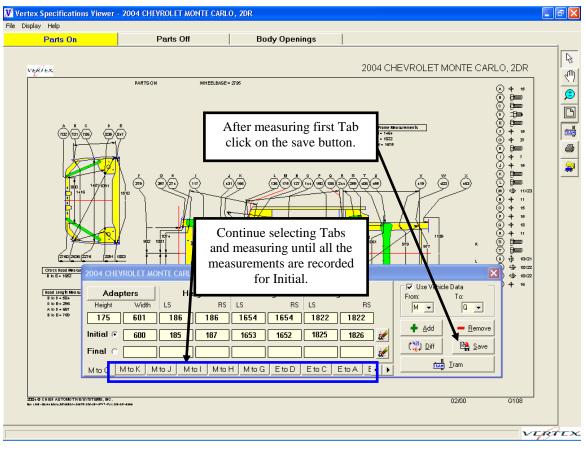
# Measurements "To"

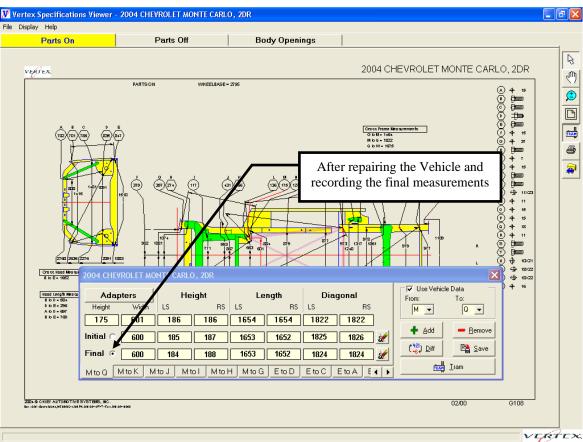


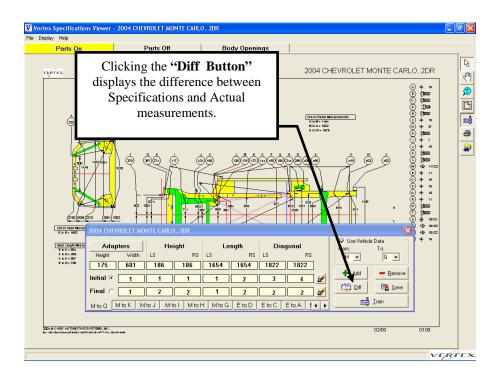


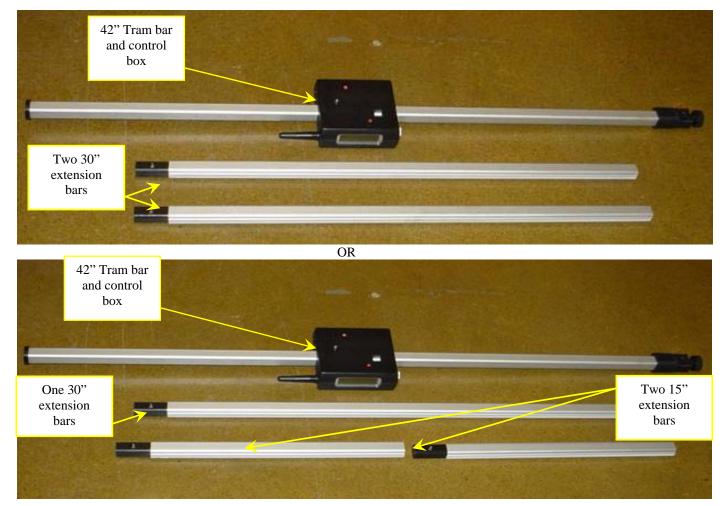




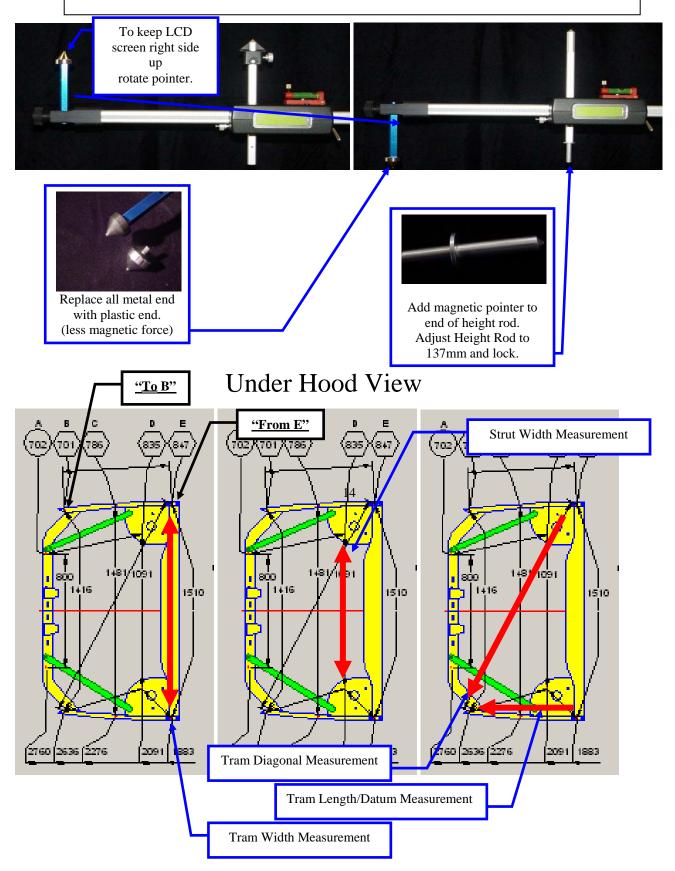


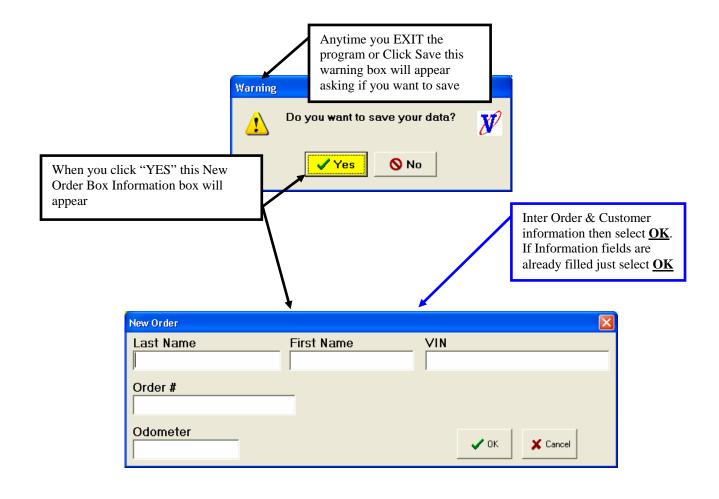




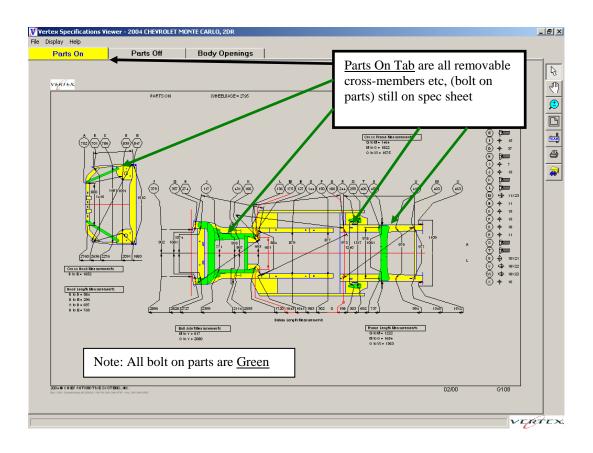


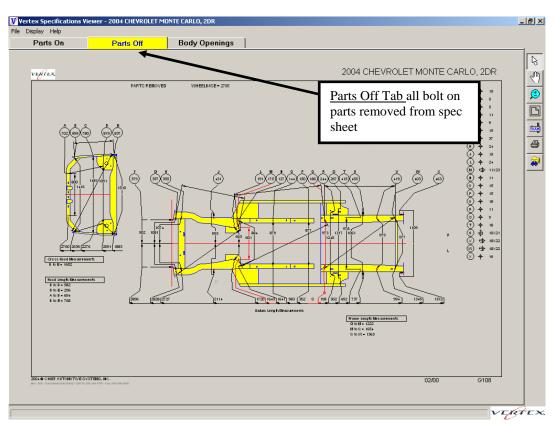
# Tram setup for under hood measuring



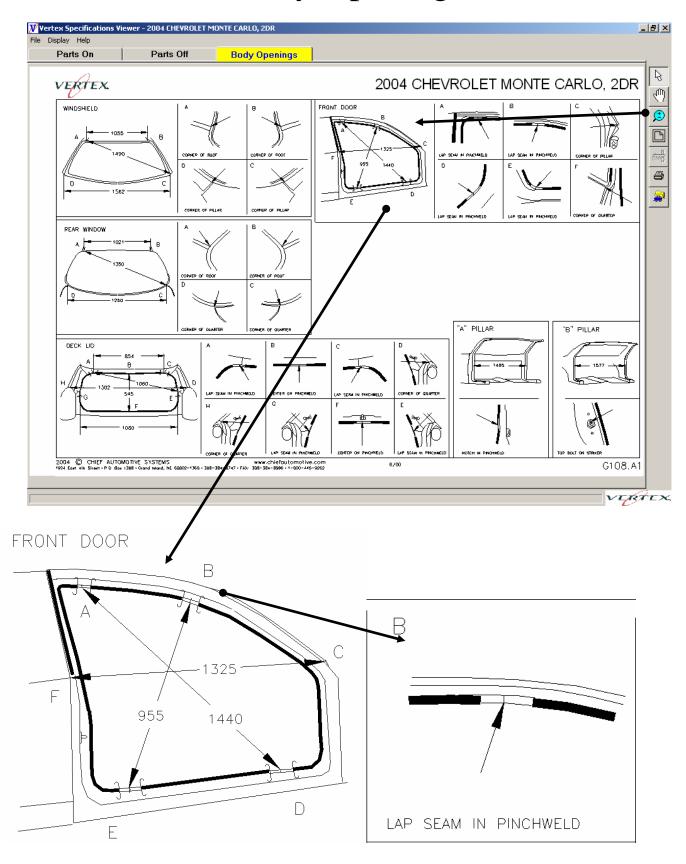


# Parts ON/Off

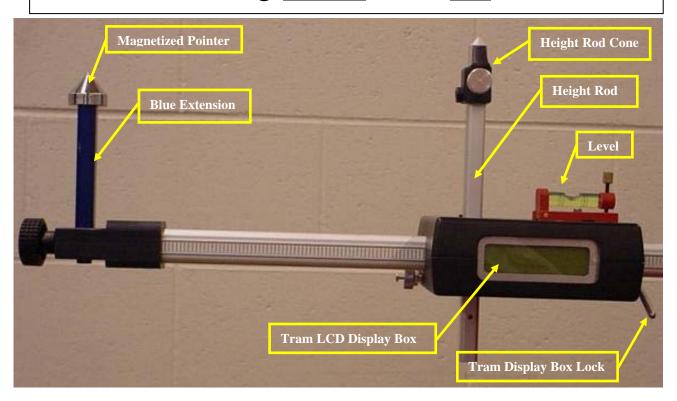


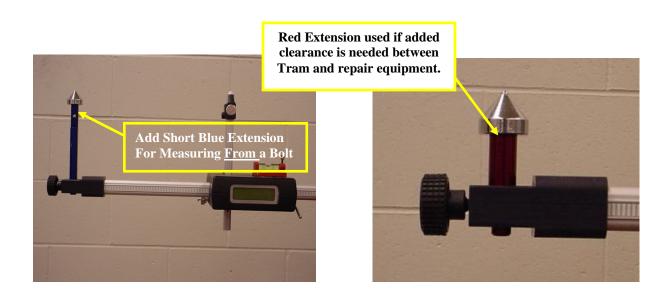


# **Body Openings**



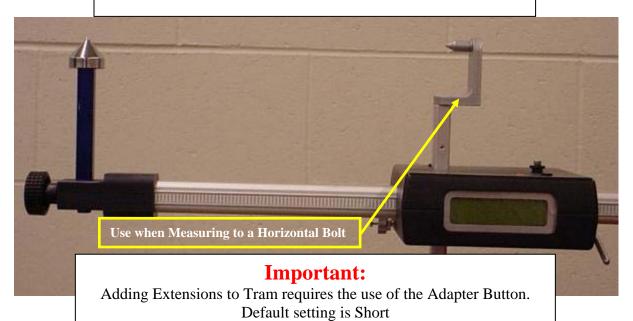
# Measuring **From** Hole **To** Hole

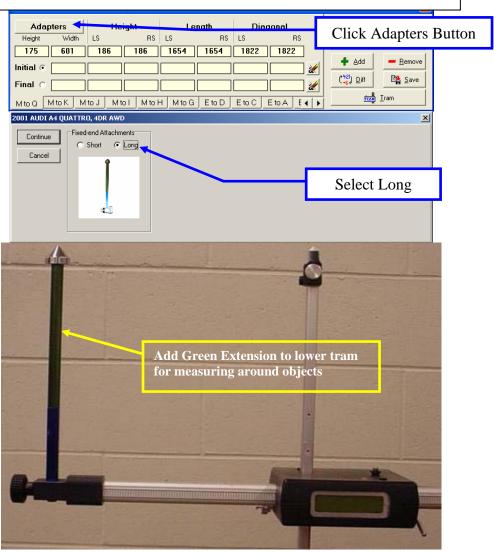




Attachments used **From** Bolts. See Page 22

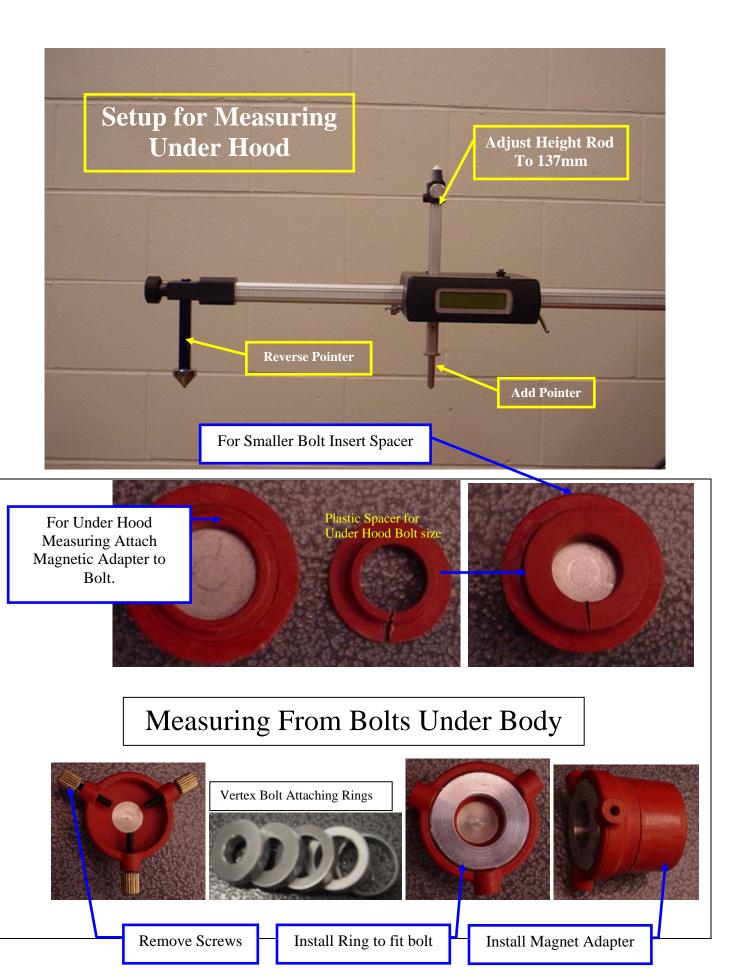
## Setup for measuring **From** hole **To** horizontal bolt.





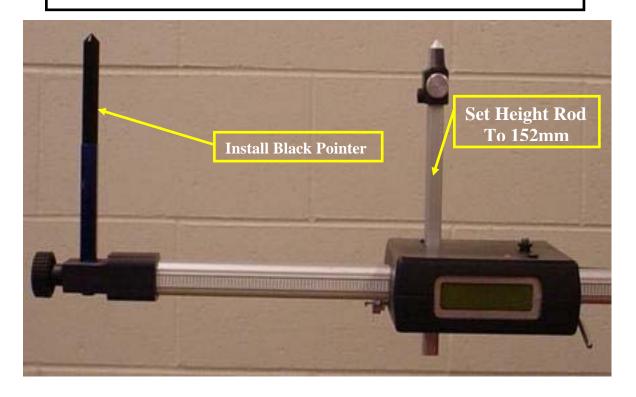


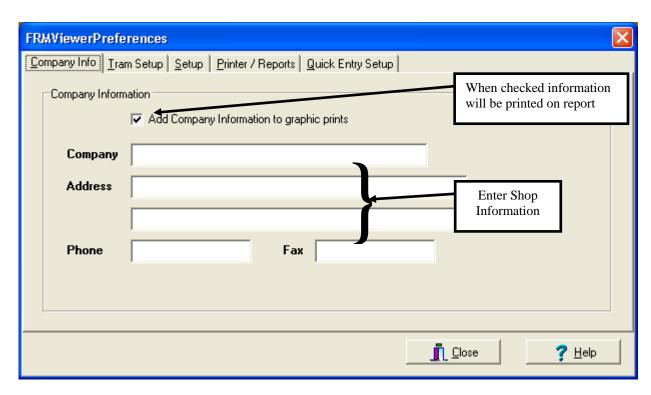


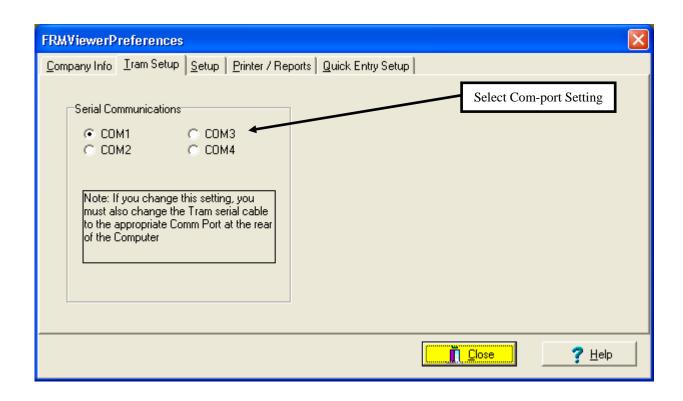


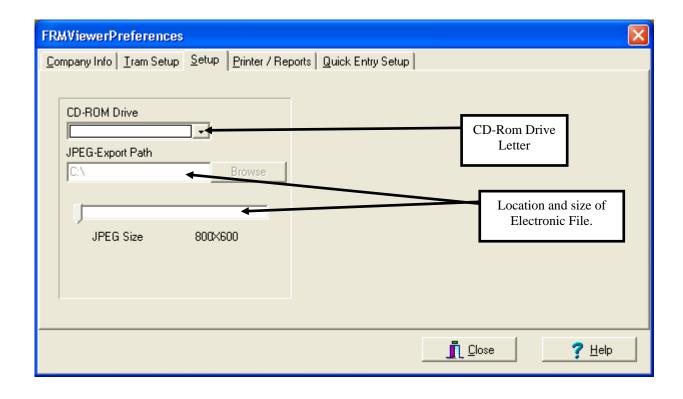
## Setup for using as a tram with equal length pointers.

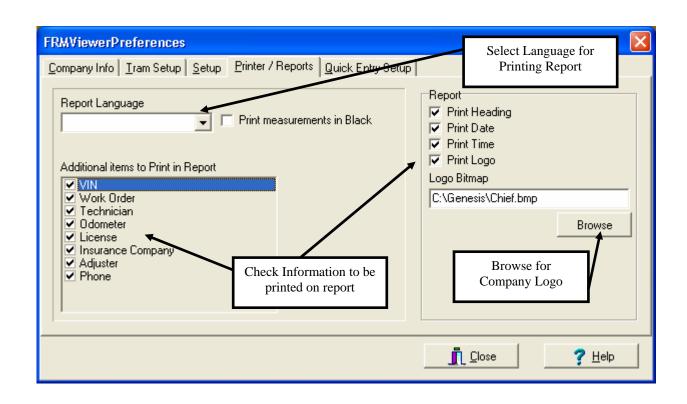
# **Setup For Comparison Measuring**

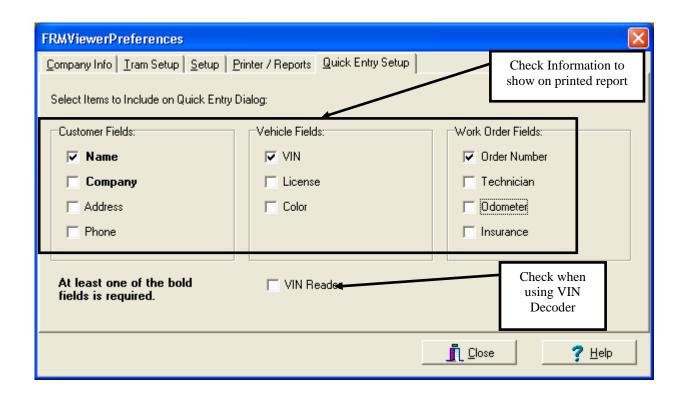




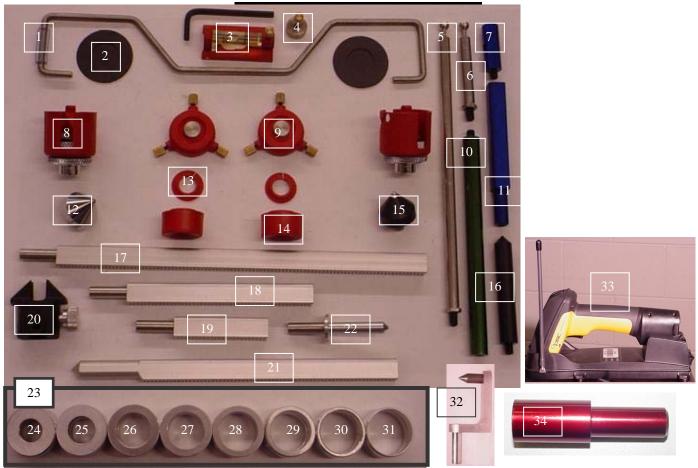








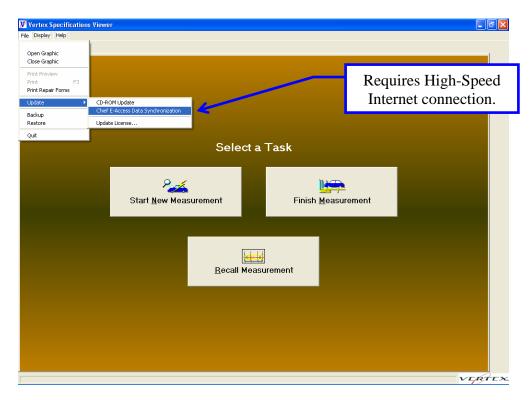
# **Parts and Accessories**



Ref.	Part No.	Description
1	788730	Tram Rest Hook
2	788731	Magnetic Plastic Base
3	788732	Level
4	788733	Steel Spacer
5	788734	Side Mount Rod (Long)
6	788735	Side Mount Rod (Short)
7	788736	Cone Rod (34mm Blue)
8	788737	Hole Adapter (2ea)
9	788738	Bolt Adapter (2ea)
10	788739	Cone Rod (152mm Green)
11	788740	Cone Rod (78mm Blue)
12	788741	Steel Cone
13	788742	Plastic Spacer (2ea)
14	788743	Magnetic Adapter
15	788744	Plastic Cone
16	788745	Tram Rod (74mm Black)
17	788746	Height Rod (250mm)
18	788747	Height Rod (125mm)
19	788748	Height Rod (62.5mm)
20	788749	Height Rod Cone
21	788750	Height Rod (215mm)
22	788751	Magnetic Pointer
23	788480	Vertex Bolt Attachment Ring Kit

Ref.	Part No.	Description
24	788481	Vertex Bolt Att.Ring,10mm
25	788482	Vertex Bolt Att.Ring,12mm
26	788483	Vertex Bolt Att.Ring,15mm
27	788484	Vertex Bolt Att.Ring,16mm
28	788485	Vertex Bolt Att.Ring,17mm
29	788486	Vertex Bolt Att.Ring,18mm
30	788487	Vertex Bolt Att.Ring,19mm
31	788488	Vertex Bolt Att.Ring,21mm
32	788725	Side Pointer Assm.
33	799200	VIN Reader
34		Short Extension (Optional)

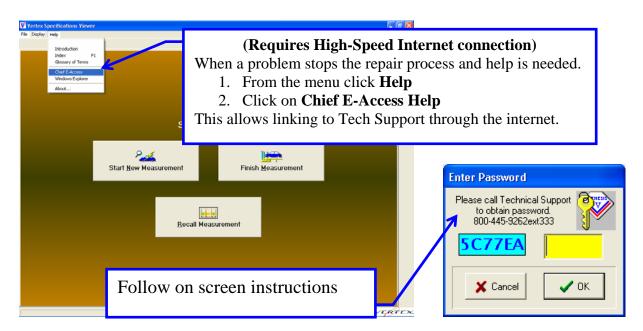
## **Chief E-Access**



### **Procedures for Chief E-Access:**

## Note: Requires High-Speed Internet access and valid (site key).

- 1. To manually update, access File from Main Window.
- 2. Click Update.
- 3. Click Chief E-Access Data Synchronization.
- 4. Follow instructions on screen.



## **Update:**

When new data is available for Computerized Measuring program, it is provided in either 3.5 inch floppy diskette, CD's or Chief E-Access (Internet). Procedures for installing each type follow:

## **Procedures for Diskette Update:**

- 1. Access Computerized Measuring Main Menu Window.
- 2. Insert update Diskette into Drive 'A' and select Update from list of items below File heading.
- 3. Select {bmc CANCELA.BMP} when Computerized Measuring CD Update Dialog Box appears.
- 4. Select {bmc OK1.BMP} when Computerized Measuring Update Dialog Box appears.
- 5. Follow instructions on screen.

### **Procedures for CD Update:**

- 1. Access Computerized Measuring Main Menu Window.
- 2. Insert CD into CD-Rom Drive and select Update from list of items below File heading.
- 3. Select {bmc OK1.BMP} when Computerized Measuring CD Update Dialog Box appears.
- 4. Select Yes when Computerized Measuring Startup Notice Dialog Box appears.
- 5. When Computerized Measuring Setup/Update Program Dialog Box appears select {bmc OK1.BMP} to update.

### **Procedures for Chief E-Access:**

**Note:** Requires High Speed Internet access and valid contract (Site Key). Updates automatically at pre-set time and date.

- 1. To manually update access **File** from Main Menu Window.
- 2. Click Update.
- 3. Click Chief E-Access Data Synchronization.
- 4. Follow instructions on screen.

### **License Update:**

Used to add special features after contacting customer service.



## FCC ID QTY JMAMARKOO2

This Device Complies with part 15 of the FCC Rules.

Operation is subject to the following two conditions.

- 1.) This Device may not cause harmful interference.
- 2.) This Device must accept any interference received including interference that may cause undesired operation

## **Frequently Asked Questions**

#### 1. Should the datum plane be established every time a vehicle is measured?

Keep in mind the main purpose of the datum plane is for sheet metal alignment. (door to fender gap or quarter to door line)

Datum is established in the center section, and is a height measurement in the end sections for sheet metal alignment.

Many times a vehicle is involved in a light to medium collision or hit on one side or the other and many times the sheet metal on the undamaged side is aligned correctly. This means that datum is not necessary in this case. Simply adjust the tram level on the good side. And then make the damaged side the same height.

#### 2. *Is the calibration of the tram important:*

When comparing the length, width and height to specifications it is important that the tram be calibrated.

#### 3. How many points should be measured?

This will depend on the severity of the collision, however keep in mind a damaged vehicle must first be divided into three sections. And the datum is established in the center section.

The end sections must be divided into two sections, from the center to the suspension and from the suspension to the end of the structure.

### 4. Should the vehicle be level for measuring?

Remember that a level is used to set the tram to a level (datum) position, so in theory if the vehicle is perfectly level to the world there would be no need to keep the level in the same direction as when the datum was established. However because the vehicle is not perfectly level always keep the thumbscrew on the level pointing the same way when measuring datum.

#### 5. What is the purpose of the two styles of screw on pointers (all metal-silver) (plastic-black).

The all metal one is used under the vehicle for holding the end of the tram in place, the plastic one is used when measuring under hood, less magnetic holding power. (either can be used under hood, however; the metal (silver) pointer used under body).

#### 6. Why are there two extensions for measuring from side hole?

This depends on how far up on the side rail the reference hole is located. The tram must be at a reasonable height for measuring.

#### 7. When in preference section (Quick Entry Setup) what does it mean when "VIN Reader" box is checked?

When clicking on "Start New Measurement", customer information dialog box will appear first.

When not checked, clicking on "Start New Measurement" accesses Vehicle selection dialog boxes.

#### 8. What numbers should appear in LCD display after calibrating tram?

Length = 0126mm

Height = 0059mm

#### 9. Why is level position important when measuring for the datum plane.

If the vehicle is anchored perfectly level to the world and the pulling equipment is also level, the position of the level is not important, however; perfect level will almost never happen. Observing the position of the level adjusting screw when setting datum, and keeping the level adjusting screw in the same direction (relative to the vehicle) when measuring the damaged section will create a correct datum plane.