

The HD rivet gun is the strongest mobile hydraulic tool for bodywork repair with double acting hydraulics that can drive10 tons of compressive force and retract with 8 tons of tension force.

Specifically developed for riveting sheet metal in the autobody repair field where high insertion force is needed. Chief's rivet gun is a pneumatic-hydraulic system for riveting and pressing out self-piercing rivets. Universal technology enables adaption of various attachments for different applications. Easy to use and highly efficient - this riveting tool allows technicians to complete repairs in record time.

Features / Advantages / Benefits

Accepts universal attachments for various applications:

Riveting / Punching / Calibrating / Pressing Out / Forming

10 metric tons of compression force (22,000 lbs.) and 8 metric tons of retraction force

Highly efficient - hydraulic pressure ratio of 100:1

Adjustable, precise control over strength of compression

Sturdy construction with long life and low maintenance



Basic Rivet Gun Kit Includes:

Tool Kit



Hydraulic Gun **DN4-XT**2 #CHR2411H



Pressure Intensifier PNP90 SNW XT2 #CHR2410H



Kit 1 - Punching Ø6mm + Ø8mm #CHR2415H



Kit 2 - Flow form rivets Forming, SPR-Extraction Ø6mm + Ø8mm #CHR2416H



Rivet Clamp **NB 45** #CHR2412H



Adapter PNP90 to XT² #CHR2417H

EGHIEF. 1-800-445-9262

www.chiefautomotive.com

Improve the speed, quality and profitability of every repair you make. Contact your local distributor or call Chief Automotive Technologies today.







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Pump PNP90 SNW XT ²		
Width	10-15/64" (260mm)	
Height	8-25/64" (213mm)	
Weight	23.4 lbs. (10.6 kg)	
Max. input pressure	6 bar / 87 PSI	
Max. operating pressure	600 bar / 8700 PSI	
Hydraulic Actuator HA XT ²		
Length x Width x Height (including handle)	11-1/32 x 2-9/16 x 7-9/32' (280 x 65 x 185mm)	
Weight	10.2 lbs. (4.6 kg)	
Max operating pressure	600 bar / 8700 PSI	
Travel	1-31/32" (50mm)	
Max. setting force "extend"	100 kN (22,481 lbf)	
Max. setting force "retract"	80 kN (17,985 lbf)	

RIVET CLAMP NB 130	
Length	9-1/16" (230mm)
Width	2-61/64" (75mm)
Height	8-17/64" (210mm)
Clamp Opening	3-5/32" (80mm)
Opening Depth	5-1/8" (130 mm)
Weight	13.1 lbs. (6.2kg)
RIVET CLAMP NB 240	
Length	15-23/64" (390mm)
Width	2-61/64" (75 mm)
	12 2E/22" (2E0mm)
Height	13-25/32" (350mm)
Height Clamp Opening	5-33/64" (140 mm)