Function Buttons:

**ON/OFF**
Switches power on/off, after 3min of non-use automatically turns off.
When “ERR” message appears, this indicates Tram is not completely closed.
When using the metric scale 1,050mm should appear.

**Zero**
Pressing this button will zero the Tram while in any position, used mainly for the 400mm feature.
*See Zero Procedure “400mm”:*

**Hold**
Pressing this button holds the measurement displayed until Tram is turned off or Hold is pressed again.

**Arrow Buttons**
Used to display measurements stored in memory. *See Memory Procedure:*

**Enter Button (ENT)**
Pressing this button stores the measurement into memory, up to 10 measurements can be stored.
*See Memory Procedure:*

**Zero Procedure “400mm”:**
To measure points shorter than 1050mm, use the center pointer holder at the scribe mark. Turn on and press zero button, as tram is extended add 400mm to displayed number or use for comparison measurements.

**Memory Procedure:**
Press “ENT” button to store up to ten measurements in memory.
To view saved measurements press the “Hold” button for two seconds, then using the “Arrow” buttons to select measurements.
To clear the memory, turn the tram on while pressing the “Zero” button, “CLR” will be displayed, press “ENT” button, “END” will be displayed, press “ON/OFF” button to accept.

**Metric Vs Standard**
Measurements can be made in Metric or standard.
To change press and hold the “ENT” button while turning on the Tram. “SET” will appear press “ENT” button until selection appears then press “On/Off” to set.