BMW Clamping Adapters 3, 7 & 8

With Side Jack

USERS MANUAL

Part No. 518318
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<tr>
<th>REF.</th>
<th>PART NO.</th>
<th>QTY.</th>
<th>DESCRIPTION</th>
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<tr>
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<td>519070</td>
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<td>BMW 3 (with side jack lifting holes), 7 &amp; 8 Series Clamping Adapters</td>
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<tr>
<td>1</td>
<td>010630</td>
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<td>Bolt, 1/2-13 NC x 2 1/2, GR8.</td>
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<td>Bolt, 1/2 - 13NC x 3 1/2, GR. 8</td>
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<td>3</td>
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<td>Washer, 1/2</td>
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<td>092441</td>
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<td>Round Spacer, 1/8</td>
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<td>092432</td>
<td>4</td>
<td>Round Spacer, 1/4 (F)</td>
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<td>309424</td>
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<td>Knob Assembly, 1/4 x 1 1/2, 1 inch Knob.</td>
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<td>7</td>
<td>514189</td>
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<td>Flat, Slotted, 1/2</td>
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<td>8</td>
<td>518313</td>
<td>4</td>
<td>Outer Pin Support</td>
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<td>518315</td>
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<td>BMW Universal Adapter</td>
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<tr>
<td>10</td>
<td>532195</td>
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<td>Spacer, 1/8</td>
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<td>12</td>
<td>618302</td>
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<td>Outer Support Pin</td>
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<td>620736</td>
<td>8</td>
<td>Nut, 1/2 - 13 NC GR. 8</td>
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BMW 3 Series (with side jack lifting holes) Clamping Setup

1. Remove conventional clamp jaws.
2. Attach BMW clamping adapter (518315), 1/4 inch spacer (532196) and outer pin support (518313) to pinchweld clamps as shown.
3. Remove plugs in bottom of rocker panels and jacking holes.
4. Lower vehicle onto supports while guiding outer support pins (618302) into jacking holes.
5. Tighten thumbscrew to hold pin in place.

**NOTE:** Use support bolt holes on clamping adapter.
BMW 7 Series Clamping Setup

1. Remove conventional clamp jaws.
2. Attach BMW clamping adapter (518315) with flat (514189) between adapter and front stand.
3. Attach outer pin support (518313) with 1/4 inch and 1/8 inch spacers (532195 and 532196) between outer support and front stand.
4. Attach BMW clamping adapter (518315) to rear stand.
5. Attach outer pin support (518313) with 1/4 inch spacer (532196) between outer support and rear stand.
6. Remove plugs in bottom of rocker panels and jacking holes.
7. Lower vehicle onto adapters while guiding outer support pins (618302) into jacking holes.
8. Add round 1/4 inch spacer (092432) between rocker panel jacking holes and outer support.
9. Add round 1/8 inch spacer (092441) as needed.
10. Tighten thumbscrew to hold pin in place.

**NOTE:** Use lower center bolt holes on clamping adapter.
BMW 8 Series Clamping Setup

1. Remove conventional clamp jaws.
2. Attach BMW clamping adapter (518315) with two flats (514189) between adapter and front stand.
3. Attach outer pin support (518313) with 1/4 inch spacer (532196) between outer support and front stand.
4. Attach BMW clamping adapter (518315) to rear stand.
5. Attach outer pin support (518313) to rear stand.
6. Remove plugs in bottom of rocker panels and jacking holes.
7. Lower vehicle onto adapters while guiding outer support pins (618302) into jacking holes.
8. Add two round 1/4 inch spacers (092432) between rocker panel jacking holes and outer support.
9. Add round 1/8 inch spacer (092441) as needed.
10. Tighten thumbscrew to hold pin in place.

NOTE:
1. Use lower center bolt holes on each rear clamping adapter.
2. Use lower forward bolt holes on each front clamping adapter.